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APPLICATION NO. FILING DATE		LING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
09/104,788	(	06/25/1998	JOHN ADAMS MEYERS	97-ST37	4685	
22511	7590	04/27/2004		EXAMINER		
OSHA & I		- ·	DANG, HOANG C			
1221 MCK HOUSTON				ART UNIT PAPER NUMBER		
,	,			3672		
				DATE MAILED: 04/27/2004		

Please find below and/or attached an Office communication concerning this application or proceeding.

-		Application No.	Applicant(s)	Q.				
		09/104,788	MEYERS ET AL.	9				
	Office Action Summary	Examiner	Art Unit					
		Hoang Dang	3672					
Period fo	The MAILING DATE of this communicati or Reply	on appears on the cover shee	t with the correspondence address					
THE i - Exter after - If the - If NO - Failu Any (	ORTENED STATUTORY PERIOD FOR IMAILING DATE OF THIS COMMUNICAT asions of time may be available under the provisions of 37 SIX (6) MONTHS from the mailing date of this communical period for reply specified above is less than thirty (30) day a period for reply is specified above, the maximum statutory re to reply within the set or extended period for reply will, be reply received by the Office later than three months after the patent term adjustment. See 37 CFR 1.704(b).	TION.  CFR 1.136(a). In no event, however, mation.  s, a reply within the statutory minimum of period will apply and will expire SIX (6) It y statute, cause the application to becom	y a reply be timely filed  thirty (30) days will be considered timely.  MONTHS from the mailing date of this communicatie  ABANDONED (35 U.S.C. § 133).	ion.				
Status								
1)⊠	Responsive to communication(s) filed or	n 18 March 2004.						
· · ·	This action is <b>FINAL</b> . 2b) This action is non-final.							
,—	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is							
	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.							
Disposit	ion of Claims							
5)□ 6)⊠ 7)□	Claim(s) 1-21,23,25-45,47,49-67,69,71 and 74-76 is/are pending in the application.  4a) Of the above claim(s) is/are withdrawn from consideration.  Claim(s) is/are allowed.  Claim(s) 1-21,23,25-45,47,49-67,69, 71 and 74-76 is/are rejected.  Claim(s) is/are objected to.  Claim(s) are subject to restriction and/or election requirement.							
Applicat	ion Papers							
10)	The specification is objected to by the Ex The drawing(s) filed on is/are: a)[ Applicant may not request that any objection Replacement drawing sheet(s) including the The oath or declaration is objected to by	accepted or b) objected to the drawing(s) be held in about correction is required if the draw	yance. See 37 CFR 1.85(a). ving(s) is objected to. See 37 CFR 1.121					
Priority (	under 35 U.S.C. § 119							
a)	Acknowledgment is made of a claim for f  All b) Some * c) None of:  1. Certified copies of the priority doc  2. Certified copies of the priority doc  3. Copies of the certified copies of the application from the International See the attached detailed Office action fo	uments have been received. uments have been received i ne priority documents have be Bureau (PCT Rule 17.2(a)).	n Application No een received in this National Stage					
Attachmen	ıt(s)							
1) Notice 2) Notice 3) Infor	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-9 ce of Draftsperson's Patent Drawing Review (PTO-9 ce of Draftsperson's Patent (S) (PTO-1449 or PTO cer No(s)/Mail Date 03122004.	Paper	ew Summary (PTO-413)  No(s)/Mail Date  of Informal Patent Application (PTO-152)					

1. The finality of the last Office action mailed on April 8, 2004 is withdrawn because the Preliminary Amendment filed on March 18, 2004 was not crossed in the mail and not in the file at the time the Office action was issued. The new grounds of rejections are as follows:

## **DETAILED ACTION**

2. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

## Claim Rejections - 35 USC § 103

3. Claims 1-18, 20, 23, 25-42, 44, 47, 49-64, 66, 69, 71 and 72-74 are rejected under 35 U.S.C. 103(a) as being unpatentable over Palmberg (US 5,794,728) in view of Keshavan et al (US 5,370,195) or Hedlund (US 5,575,342).

Palmberg discloses the invention as claimed except that the exposed portions of the inserts are not enhanced with a superhard material. However, it would have been obvious to one of ordinary skill in the art at the time the invention was made to provide the exposed portions of the inserts of Palmberg with a layer of superhard material as claimed because it is well known in the well drilling art to provide inserts of a percussion drill bit with a layer of polycrystalline diamond to enhance their wear resistance as evidenced by either Keshavan et al (see column 2, lines 35-49 and column 3, lines 3-7) or Hedlund et al (see column 2, lines 58-64 and column 3, lines 28-39).

As for claims 7-11, 51-35 and 54-58, it would have been obvious to use the dimension or value within the claimed ranges since it has been held that where the general conditions of a

claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art. *In re Aller*, 105 USPQ 233.

As for claims 69 and 71, since the diameter of the second exposed portions of the "second insert" 21 of Palmberg is larger than the diameter of the first exposed portions of the "first insert" 23 of Palmberg, the "ratio of the thickness to the radius of curvature of the second exposed portions is less than the ratio of the thickness to the radius of curvature of the first exposed portions" as recited.

As for claims 74-76, since the larger inserts of Palmberg '728 are located outside on the bit face relative to the smaller inserts as that of applicant's, they are inherently arranged as claimed.

With regard to the new limitation of "wherein the bit head defines a first plurality of first cavities in which the first plurality of first inserts are disposed, and a second plurality of second cavities in which the second plurality of second inserts are disposed, wherein the depth of the second cavities is greater than the depth of the first cavities", Figure 2 of Palmberg '728 clearly shows the depth of the second cavity for second insert 21 greater than the depth of the cavity for the first insert 23 as claimed.

4. Claims 1-18, 20, 21, 23, 25-42, 44, 45, 47, 49-64 and 66, 67, 69, 71 and 74-76 are rejected under 35 U.S.C. 103(a) as being unpatentable over Skidmore (US 3,955,635) in view of Keshavan et al (US 5,370,195) or Hedlund (US 5,575,342) and Palmberg (US 5,794,728) or Hughes (GB 1,507,163) or Liljekvist et al (EP 0140849).

Skidmore discloses the invention as claimed except that the exposed portions of the inserts are not enhanced with a superhard material. However, it would have been obvious to one

of ordinary skill in the art at the time the invention was made to provide the exposed portions of the inserts of Skidmore with a layer of superhard material as claimed because it is well known in the well drilling art to provide inserts of a percussion drill bit with a layer of polycrystalline diamond to their wear resistance as evidenced by either Keshavan et al (see column 2, lines 35-49 and column 3, lines 3-7) or Hedlund et al (see column 2, lines 58-64 and column 3, lines 28-39).

With respect to the new limitation that the second cavities for the second inserts have a greater depth than the first cavities for the first inserts, it is conventional in the drill bit art to mount a larger insert in a larger and deeper cavity in a drill bit body because it is subjected to a greater force the a smaller insert as evidenced by Palmberg '728 (see Figure 2) or Hughes '163 (see Figure 2) or Liljekvist et al '849 (see Figure 3).

As for claims 7-11, 51-35 and 54-58, it would have been obvious to use the dimension or value within the claimed ranges since it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art. In re Aller, 105 USPQ 233.

As for claims 69 and 71, since the diameter of the second exposed portions of the "second insert" (outer ones) of Skidmore is larger than the diameter of the first exposed portions of the "first insert" (inner ones) of Skidmore, the "ratio of the thickness to the radius of curvature of the second exposed portions is less than the ratio of the thickness to the radius of curvature of the first exposed portions" as recited.

As for claims 74-76, since the larger inserts of Skidmore '635 are located outside on the bit face relative to the smaller inserts as that of applicant's, they are inherently arranged as claimed.

5. Claims 1-19, 21, 23, 25-43, 45, 47, 49-65, 67, 69, 71 and 74-76 are rejected under 35 U.S.C. 103(a) as being unpatentable over Isakov (US 4,716,976) in view of Keshavan et al (US 5,370,195) or Hedlund (US 5,575,342) and Palmberg (US 5,794,728) or Hughes (GB 1,507,163) or Liljekvist et al (EP 0140849).

Isakov discloses the invention as claimed (see figures 1-14; column 4, line 37 through column 5, line 24) except that the exposed portions of the inserts are not enhanced with a superhard material. However, it would have been obvious to one of ordinary skill in the art at the time the invention was made to provide the exposed portions of the inserts of Isakov with a layer of superhard material as claimed because it is well known in the well drilling art to provide inserts of a percussion drill bit with a layer of polycrystalline diamond to their wear resistance as evidenced by either Keshavan et al (see column 2, lines 35-49 and column 3, lines 3-7) or Hedlund et al (see column 2, lines 58-64 and column 3, lines 28-39).

With respect to the new limitation that the second cavities for the second inserts have a greater depth than the first cavities for the first inserts, it is conventional in the drill bit art to mount a larger insert in a larger and deeper cavity in a drill bit body because it is subjected to a greater force the a smaller insert as evidenced by Palmberg '728 (see Figure 2) or Hughes '163 (see Figure 2) or Liljekvist et al '849 (see Figure 3).

As for claims 7-11, 51-35 and 54-58, it would have been obvious to use the dimension or value within the claimed ranges since it has been held that where the general conditions of a

claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art. In re Aller, 105 USPQ 233.

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As for claims 69 and 71, since the diameter of the second exposed portions of the "second insert" (outer ones) of Isakov is larger than the diameter of the first exposed portions of the "first insert" (inner ones) of Isakov, the "ratio of the thickness to the radius of curvature of the second exposed portions is less than the ratio of the thickness to the radius of curvature of the first exposed portions" as recited.

As for claims 74-76, since the larger inserts of Isakov '976 are located outside on the bit face relative to the smaller inserts as that of applicant's, they are inherently arranged as claimed.

## Conclusion

All claims are drawn to the same invention claimed in the application prior to the entry of 6. the submission under 37 CFR 1.114 and could have been finally rejected on the grounds and art of record in the next Office action if they had been entered in the application prior to entry under 37 CFR 1.114. Accordingly, THIS ACTION IS MADE FINAL even though it is a first action after the filing of a request for continued examination and the submission under 37 CFR 1.114. See MPEP § 706.07(b). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period

will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Hoang Dang whose telephone number is 703-308-2149. The examiner can normally be reached on 9:15-5:45 Monday-Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Dave Bagnell can be reached on 703-308-2151. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Hoang Dang Primary Examiner Art Unit 3672

09104788.1rejRCE April 22, 2004